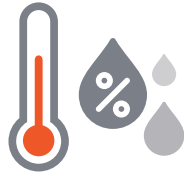


MOTOR STORAGE BEST PRACTICES

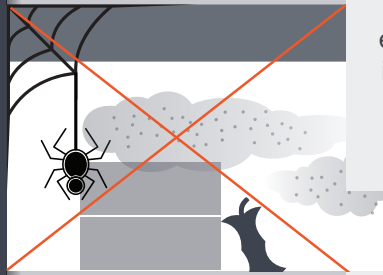


FACT: 14%-20% of equipment failures are a result of improper storage and handling practices in the MRO warehouse.

Maintain constant temperature and humidity below 60%.



Store in clean environment to prevent ingress contamination, like pests and insects.



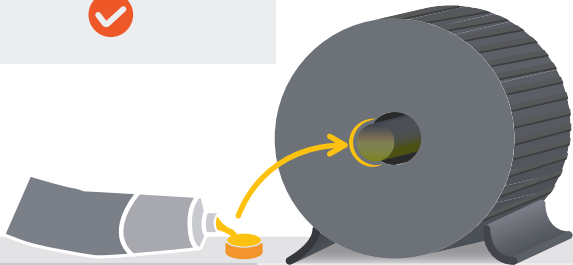
Store motors up to 6 months



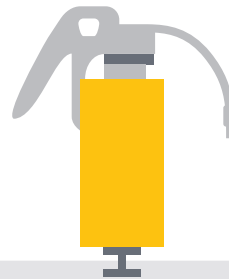
Perform quarterly inspections for rust and debris.



Ensure proper use of anti-corrosion coatings.



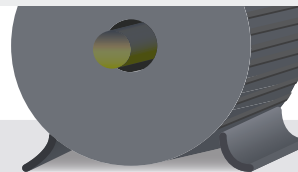
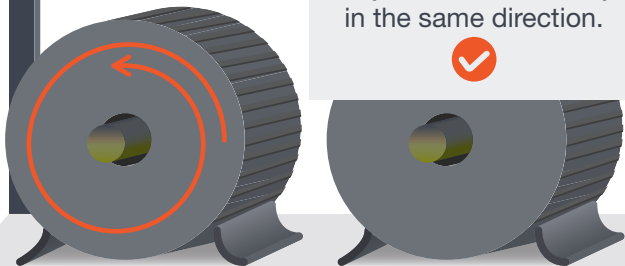
Inspect and maintain grease and lubrication levels.



Turn rotor 1-1/4 turn every 3-6 months, always in the same direction.



Store motors in a vibration free environment or isolate.



Remove coupling off shaft.

